# Ignition transformer IT





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#### **CHARACTERISTICS**

- For automatic ignition of burners.
- Used with the burner of single-electrode or double-electrode ignition/detection.
- Transformer IT: Enclosure: IP 20, and can be installed in the control box in facilities.
- Transformer ITB has terminals. With the enclosure protection class of IP65, it can be installed next to the burner.

## **APPLICATIONS**

In modern industrial furnaces, the automatic ignition of burners is mostly realized by transformers. Ignition transformer provides a high voltage to creates ignition sparks between the spark electrode and grounding burner. The ignition is commonly controlled by burner controller, manual control is also available.



### **SPECIFICATION**

## Type table

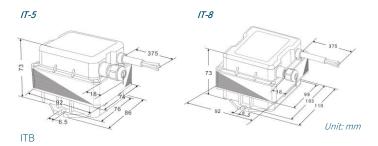
Type	Input	Input	Output	Output	Protection
	voltage/V	current/A	voltage/V	current/mA	class
IT-5	220	0.45	5500	13	IP20
IT-8	220	0.45	7500	10.5	IP20
ITB-5	220	0.45	5500	13	IP65
ITB-8	220	0.45	7500	10.5	IP65

#### **Dimensions**

ΙT

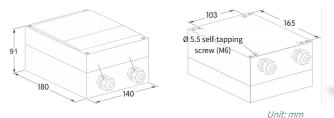
Enclosure: IP 20. Installed in the control box or transformer box with protection class higher than IP 54. Connected to controller or the relevant terminal row directly.





Enclosure: IP65. ITB has a built-in IT transformer with terminals. And it could be installed next to burners directly.

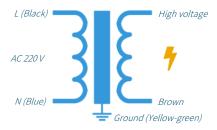
#### ITB-5/ITB-8







#### **WIRING**

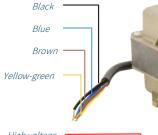


The blue and black wires are the power input.

To form a circuit, the brown wire shall be grounded and the high-voltage end shall be connected to the ignition electrode.

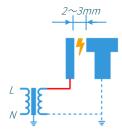
The electrode discharge gap: 2  $\sim$  5 mm, 2  $\sim$  3 mm recommended.

Strictly prohibit discharging without loads.

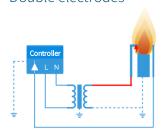






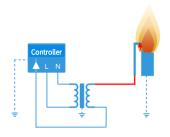


#### Double electrodes





## Single electrode

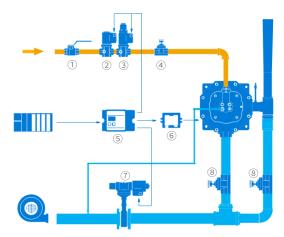


The ITB ignition controller has a built-in terminal row. when using double-electrode ignition/detection, the copper ground sheet must be connected between the two terminals on the right.



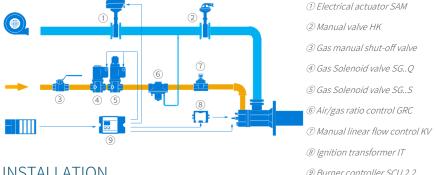
#### **SOLUTIONS**

### Single-electrode ignition/detection



- (1) Gas manual shut-off valve
- ② Gas Solenoid valve SG.. O
- 3 Gas Solenoid valve SG..S
- (4) Manual linear flow control KV
- (5) Burner controller SCU 2.2
- 6 Ignition transformer IT
- 7 Air pulse solenoid valve MC+HTB (the caliber < DN40. air shut-off valve uses the air solenoid valve SA series)
- 8 Air manual valve

## Double-electrode ignition/detection or UV sensor detection



## **INSTALLATION**

#### Installation attention

- Installation position: next to the burner, and far away from heat source.
- Recommended ignition cable length: max. 5 m, recommended < 1.5 m.
- Ambient temperature range: -15~60 °C.



- Ensure that the wiring has been done correctly. The ground wire is grounded.
- High-voltage wire adopts a special silicone high-voltage line. The High-voltage wire must be routed individually along the shortest distance, prohibit to use metal plica pipes.
- A special ignition high-voltage cap is required.